

## TECHNICAL DATA SHEET

### 1K PLASTIC PRIMER

**Article number:** 14094, 14095  
**Colour:** transparent – silver

**Intended use:** 1K Plastic Primer for almost all synthetic parts used in a car: ABS, EP-Laminate, PA, PBTP, PC, POM, PP/EPDM, PPO, PUR hard, PUR soft, PVC.  
Consumption: 8 - 10 m<sup>2</sup> / l.

#### Painting preparation process:

**Hardener:** -  
**Mixing ratio:** -  
**Thinners:** -  
**Spraying viscosity 4 mm DIN:** 12 - 15 s  
**Pot life at 20 °C:** -

#### Application process:

Application method	Pressure	Nozzle	Spraying operations
Air / Flowjar - Spray gun	3 - 4 bar	1,2 - 1,4 mm	1
Airless / Airmix			

Coat thickness / dry film	3 - 5 µm, avoid thick coats
Curing time / Flash off time	approx. 10 min.

#### Processing conditions:

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be at least +10 °C and max. air humidity should not exceed 80%.

Drying	recoat time	dust dry	set to touch	full hardness
Object temperature 20 °C	10 min.			
Object temperature 60 °C				

**Remarks:**

See the recommendations "Painting of plastics" L7.

Marking	VbF	Hazardous materials ordinance
1K-Plastic Primer	A I	light inflammable, Xn harmful to health, contains xylene.

**Storage:** at least 3 years if stored in tightly closed original containers.

All products should be disposed of in relation to the regulations of the environmental health authorities.

Protect your Environment!

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier via:  
[info@chamaeleon-produktion.de](mailto:info@chamaeleon-produktion.de)

For safety information, please refer to the corresponding Safety Data Sheet.